

Welded and Welded & Drawn Tubing for Industry

- Proprietary cold-working and forging process
- Diverse Array of Available Material
 - Bright Annealed Stainless Steel
 - Duplex Stainless Steel
 - Nickel Alloys
 - Super Austenitic
 - Super Ferritics/Ferritics
 - Titanium
- Outstanding Welding Methodology
 - Laser Beam Welding (LBW)
 - Automated TIG
 - Plasma Arc Welding
- Controlled furnace environment
- Multi-point quality inspection
- Product packaged right off the mill
- Available in straight lengths, coils, and U-Bends

ISO 9001:2008
REGISTERED

PED 97/23/EC
APPROVED



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Superior Welded and Welded & Drawn Tubing

RathGibson utilizes lasers, automated TIG and plasma arc welding methods to produce outstanding welded and welded and drawn tubing. Cold work and bright annealing result in a homogeneous microstructure on both the inner diameter (ID) and outer diameter (OD).

Welded and Welded & Drawn Tubing is Ideal for

Power Generation
 Chemical
 Petrochemical
 Desalination
 Food
 Beverage
 Pharmaceutical

Products offered

Stainless Steel

304/304L/304LN/304H	317/317L
309S/309H	321/321H
310S/310H	347/347H
316/316L/316H	

Nickel

20	600
22	625
200/201	686
400	C-276
59	

Super Austenitic

AL-6XN	825
254-SMO	904L
800/800H/800HT	27-7MO

Duplex Stainless Steel

Duplex 2205	Lean Duplex 2304
Lean Duplex 2101	Super Duplex Zeron 100
Lean Duplex 2003	Super Duplex 2507

Super Ferritics/Ferritics

AL 29-4C	444
E-Brite	446
439	18SR

Titanium

Grade 2
Grade 12

Available Tubing Size Range

Wall Sizes	0.01" (0.25 mm)-0.225" (5.715 mm)
OD	1/16" (1.59 mm)-8" (203.2 mm)
Lengths	Straight – Up to 60' 6" (18.44 m) Coils – Up to 80,000' (24.38 km)

The information herein was correct at the time of publication and is subject to change without notice.

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